

**Project Information**

ACO contact information		Customer information	
Name		Name	
Company		Company	
Phone		Phone	
E-mail		E-mail	
Date			
Project			

**Instructions**

Please define channel design by filling out required entry fields.

**Hygienic design principles don't apply to slot channels.**

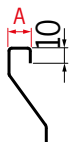
**Step 1 - Material**

Stainless steel grade 1.4301 (AISI 304)

Stainless steel grade 1.4404 (AISI 316)

**Step 2 - Edge Profile** *Continues on next page*

**Standard edge**



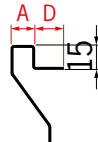
**Edge infill type**

- Rubber edge infill
- PUR edge infill
- Steel edge infill
- No edge infill

**Edge width (A)**

- 15 mm
- 25 mm

**Extended edge**



**Edge infill type**

- Rubber edge infill
- PUR edge infill
- Steel edge infill
- No edge infill

**Edge width (A)**

- 15 mm
- 25 mm

**Flange length (D)**

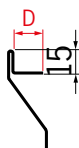
- 50 mm
- Custom:  mm

**Folded edge**



**Step 2 - Edge Profile** Continued from previous page

**Folded edge with flange**       **Vinyl edge**

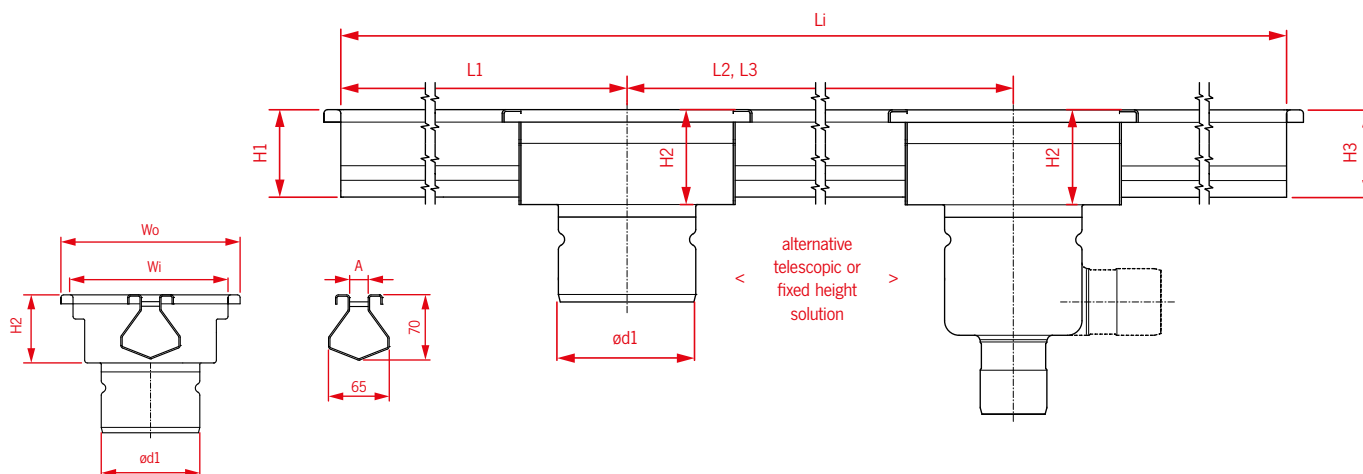


**Flange length (D)**

50 mm

Custom:  mm

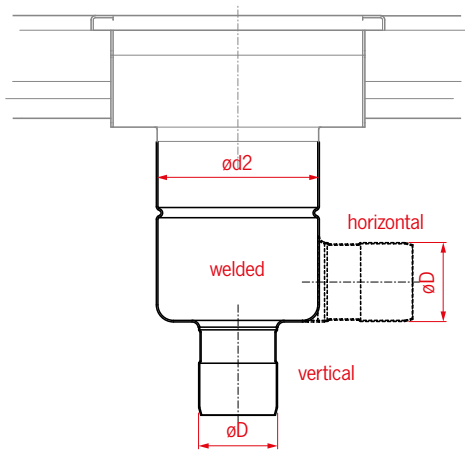
**Step 3 - Channel dimensions**



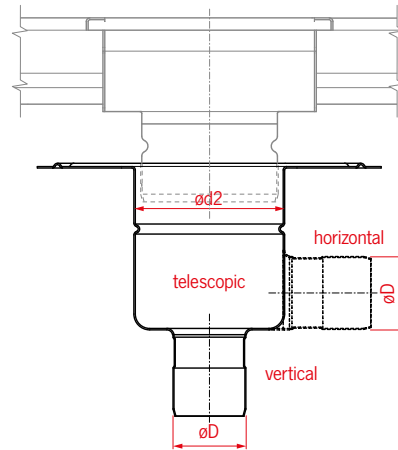
Gully top dimensions Gully top (Wo) / Outlet (ød2)	Slot width (A)	Channel bottom height (H2)	Channel Length (Li)
<input type="checkbox"/> 200 x 200 mm / 75 mm (valid for edge width 15 mm)	<input type="checkbox"/> 8 mm	<input type="text"/> mm	<input type="text"/> mm
<input type="checkbox"/> 200 x 200 mm / 110 mm (valid for edge width 15 mm)	<input type="checkbox"/> 20 mm	<b>Slope</b>	<b>Number of outlets and their spacing (L1, L2, L3, L4)</b>
<input type="checkbox"/> 200 x 200 mm / 125 mm (valid for edge width 15 mm)		<input type="checkbox"/> No	<input type="checkbox"/> L1: <input type="text"/> mm
<input type="checkbox"/> 250 x 250 mm / 142 mm (valid for edge width 15 mm)		<input type="checkbox"/> Yes - 1%	<input type="checkbox"/> L2: <input type="text"/> mm
<input type="checkbox"/> 300 x 300 mm / 200 mm (valid for edge width 15 mm)		<input type="checkbox"/> Yes - height defined (If you require values below 50 mm, please contact technical support)	<input type="checkbox"/> L3: <input type="text"/> mm
<input type="checkbox"/> Custom: <small>(For gully top with standard edge width of 15 mm subtract 30 mm from overall width as value for internal width)</small>		H1: <input type="text"/> mm	<input type="checkbox"/> L4: <input type="text"/> mm
Wo: <input type="text"/> mm		H3: <input type="text"/> mm	For higher number of outlets, please contact technical support
Wi: <input type="text"/> mm			

**Step 4 - Gully construction**

**Welded gully**



**Telescopic gully**



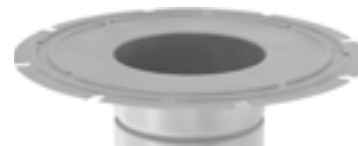
**Outlet orientation and dimensions**

Vertical outlet ( $\varnothing d2$ / $\varnothing D$ )	Horizontal outlet ( $\varnothing d2$ / $\varnothing D$ )
<input type="checkbox"/> 142 / 75 (1.4 l/s)	<input type="checkbox"/> 142 / 75 (1.4 l/s)
<input type="checkbox"/> 142 / 110 (1.6 l/s)	<input type="checkbox"/> 142 / 110 (1.6 l/s)
<input type="checkbox"/> 157 / 75 (2.7 l/s)	<input type="checkbox"/> 157 / 75 (2.6 l/s)
<input type="checkbox"/> 157 / 110 (3.5 l/s)	<input type="checkbox"/> 157 / 110 (2.8 l/s)
<input type="checkbox"/> 218 / 110 (5.0 l/s)	<input type="checkbox"/> 218 / 110 (4.4 l/s)
<input type="checkbox"/> 218 / 160 (5.0 l/s)	

**Location flange**  
(For telescopic gully only)



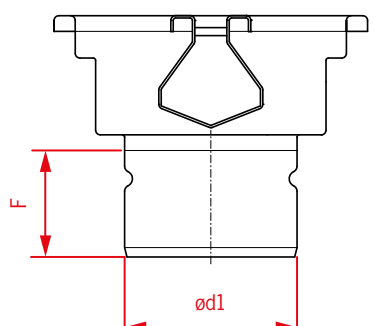
**Bonding flange**  
(For telescopic gully only)



**Mechanical clamping flange**  
(For telescopic gully only)



**Without gully (outlet pipe only)**



Outlet diameter ( $\varnothing d1$ )	Outlet length (F)
<input type="checkbox"/> 75 mm (valid for gully top 200 x 200 mm)	<input type="checkbox"/> 36 mm
<input type="checkbox"/> 110 mm (valid for gully top 200 x 200 mm)	<input type="checkbox"/> 58 mm
<input type="checkbox"/> 125 mm (valid for gully top 200 x 200 mm)	<input type="checkbox"/> 150 mm
<input type="checkbox"/> 142 mm (valid for gully top 250 x 250 mm)	<input type="checkbox"/> Custom: <input type="text"/> mm
<input type="checkbox"/> 200 mm (valid for gully top 300 x 300 mm)	

**Step 5 - Accessories**

**Foul air trap included**

- Yes
- No



**Silt basket included**

- Yes
- No



**Raising piece included**

- Yes
- No

With Location flange

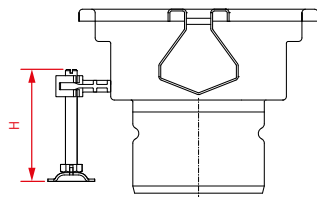
With Bonding flange

With Mechanical clamping flange



**ACO EasyFix levelling feet height (H)**

- 80 mm (standard)
- 110 mm
- 170 mm
- 200 mm



**ACO Protective covers included**

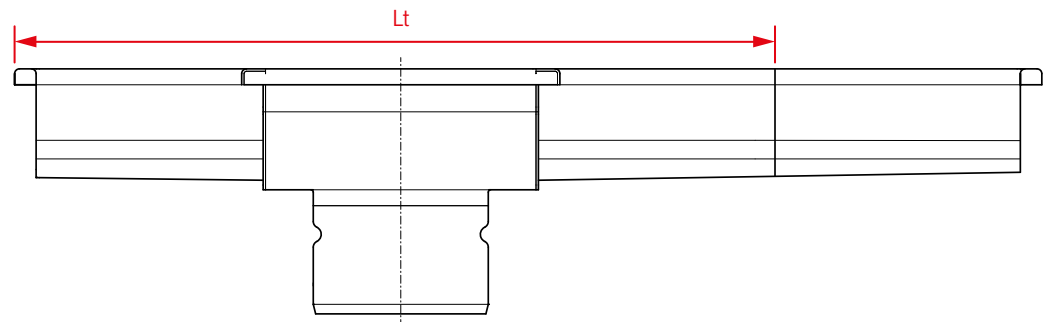
- Yes
- No



**Step 6 - Delivery requirements**

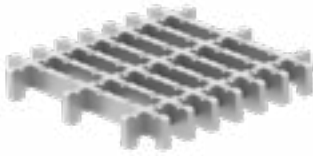
**Length (Lt)**

- 6000 mm (standard)
- 3000 mm
- 2000 mm



**Step 7 - Gratings**

**ACO frameless ladder grating**

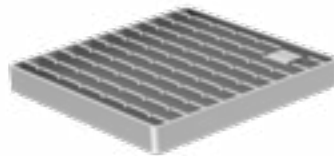


Slip resistant

**Load class**

**M 125**  
 (valid up to  $W_o = 300$  mm)

**ACO ladder grating**

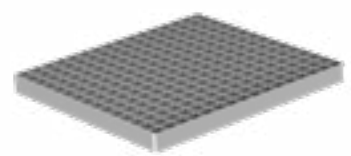


Slip resistant     Plain

**Load class**

**R 50**  
 (valid up to  $W_o = 300$  mm)  
 **M 125**  
 (valid up to  $W_o = 300$  mm)  
 **N 250**  
 (valid up to  $W_o = 300$  mm)

**ACO mesh grating**



Slip resistant     Plain

**Load class**

**L 15**  
 (valid up to  $W_o = 300$  mm)  
 **R 50**  
 (valid up to  $W_o = 300$  mm)

**ACO slot cover**

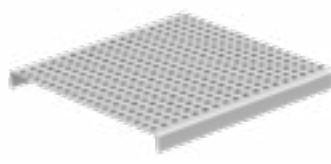


Slip resistant

**Load class**

**M 125**  
 (valid up to  $W_o = 300$  mm)

**ACO perforated grating**

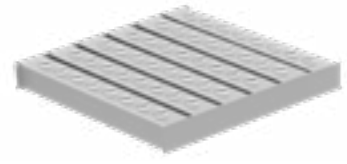


Slip resistant

**Load class**

**L 15**  
 (valid up to  $W_o = 300$  mm)  
 **R 50**  
 (valid up to  $W_o = 300$  mm)

**ACO multi-slot 5 grating**

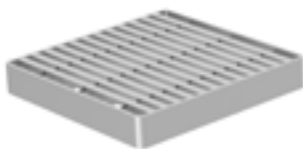


Slip resistant

**Load class**

**L 15**  
 (valid up to  $W_o = 300$  mm)  
 **R 50**  
 (valid up to  $W_o = 300$  mm)

**ACO heelsafe grating**



Slip resistant

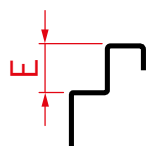
**Load class**

**L 15**  
 (valid up to  $W_o = 300$  mm)

**Without gratings**

**Height of gratings (E)**

20 mm  
 25 mm  
 30 mm  
 40 mm



**Additional information**

**Special requirements**

**Attachment option**

In case of other requests such as position of hingers, stairs etc. please attach a simple sketch as a second attachment to your e-mail request.

**Sketch drawing attached**

Yes

No